

寸法表2

| 呼び径 | | M12 ~M24 | M27・30 | 呼び径 | M12 | M16 | M20 | M22 | M24 | M27 | M30 | 呼び 長さ (L) |
|-------------|------|-------------|--------|------------|------------|------------|------------|------------|------------|------------|------------|-----------------|
| | | 許容差 | | ピッチ (P) | 1.75 | 2 | 2.5 | 2.5 | 3 | 3 | 3.5 | |
| 呼び長さ (L) | 20 | ±0.5 | ±0.8 | 20 | 全ねじ | | | | | | | 20 |
| | 25 | | | 25 | | | | | | | | |
| | 30 | | | 30 | | | | | | | | |
| | 35 | | | 35 | | | | | | | | |
| | 40 | | | 40 | | | | | | | | |
| | 45 | ±0.7 | ±1.1 | 45 | 30 (+3) | 38 (+4) | 46 (+4) | 50 (+4) | 54 (+4) | 60 (+5) | 66 (+5) | 45 |
| | 50 | | | 50 | | | | | | | | |
| | 55 | | | 55 | | | | | | | | |
| | 60 | | | 60 | | | | | | | | |
| | 65 | | | 65 | | | | | | | | |
| | 70 | | | 70 | | | | | | | | |
| | 75 | | | 75 | | | | | | | | |
| | 80 | | | 80 | | | | | | | | |
| | 85 | | | 85 | | | | | | | | |
| | 90 | | | 90 | | | | | | | | |
| | 95 | ±0.9 | ±1.4 | 95 | 36 (+4) | 44 (+4) | 52 (+4) | 56 (+5) | 60 (+5) | 66 (+5) | 72 (+5) | 95 |
| | 100 | | | 100 | | | | | | | | |
| | 105 | | | 105 | | | | | | | | |
| | 110 | | | 110 | | | | | | | | |
| | 115 | | | 115 | | | | | | | | |
| 120 | ±0.9 | ±1.4 | 120 | 36 (+4) | 44 (+4) | 52 (+4) | 56 (+5) | 60 (+5) | 66 (+5) | 72 (+5) | 120 | |
| 125 | | | 125 | | | | | | | | | |
| 130 | | | 130 | | | | | | | | | |
| 140 | | | 140 | | | | | | | | | |
| 150 | | | 150 | | | | | | | | | |
| 160 | ±0.9 | ±1.4 | 160 | 36 (+4) | 44 (+4) | 52 (+4) | 56 (+5) | 60 (+5) | 66 (+5) | 72 (+5) | 160 | |
| 170 | | | 170 | | | | | | | | | |
| 180 | | | 180 | | | | | | | | | |
| 190 | | | 190 | | | | | | | | | |
| 200 | 200 | | | | | | | | | | | |